



CAUTION

If the mating faces of the parts to be welded are not accessible, make EGW plug welds to replace the original resistance welds (see MR 400).



Repair-40x05x02x27-02x49-1-1-1.xml



XSL version : 3.02 du 22/07/11

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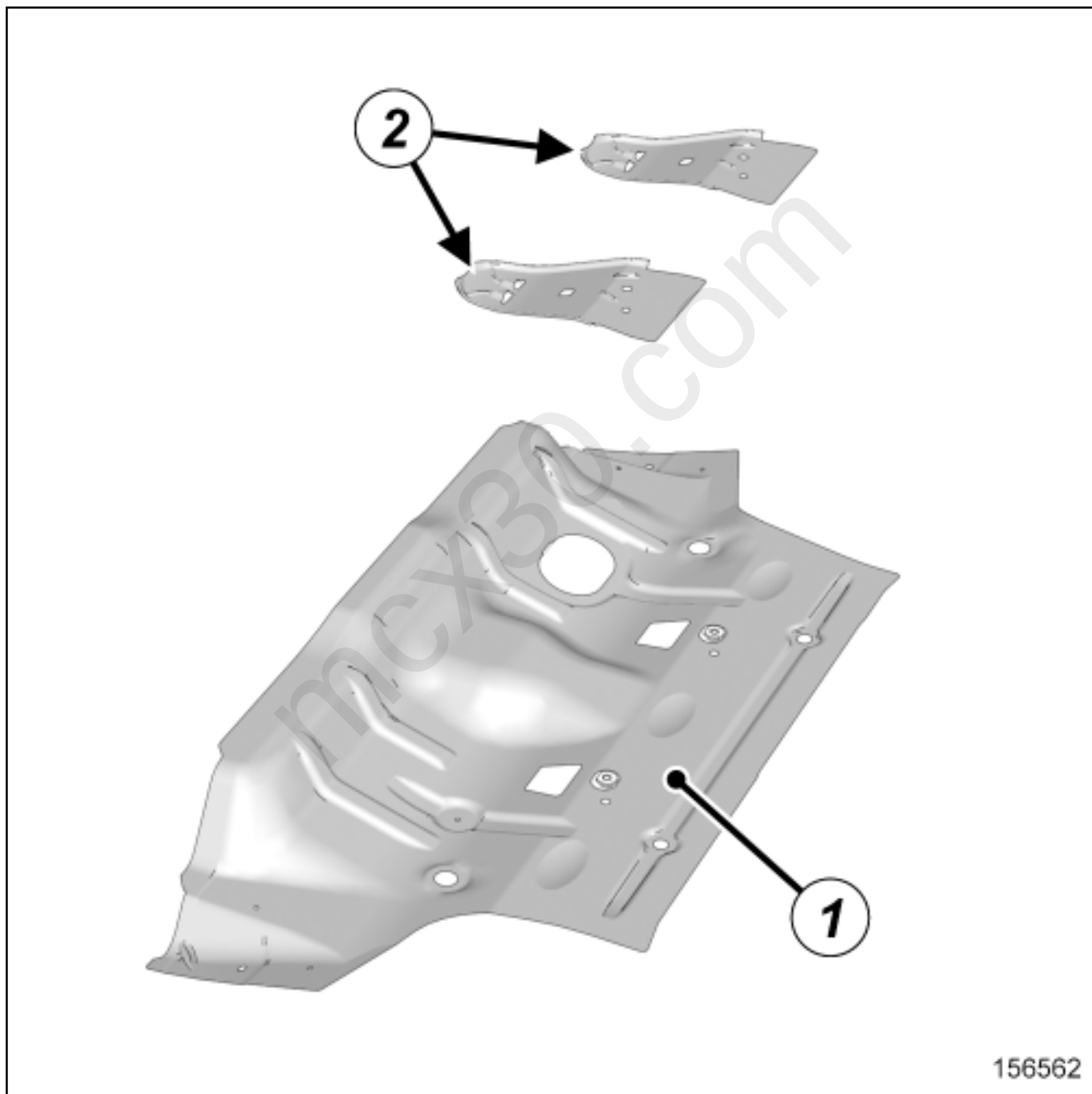
REAR FLOOR, FRONT SECTION: REPLACEMENT



Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



156562

No.	Description	Type	Thickness (mm)
(1)	Rear floor, front section	HLE	0.65
(2)	Child/baby seat central reinforcement	Mild steel	1.5

2. IN THE EVENT OF REPLACEMENT



The option for replacing this part is as follows:



complete replacement.



CAUTION

If the mating faces of the parts to be welded are not accessible, use a GMAW plug weld in place of the original electrical resistance weld [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections (GMAW)).



CAUTION

To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area [Earth screw connection: Description](#) (MR 400, 40H, Bolted connections).

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

1- COMPLETE REPLACEMENT

1)PART IN POSITION